



Managing Product Development in Healthcare with Visual Management (Obeya)

LPPD Designing the Future Summit
June 27 and 28, 2019

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1) Clinical Design Product Development Process



LPPD Learning Group (Apr 2017 – Jan 2018)

4/4



Current Learning Group Companies

These high performing, non-competing organizations from diverse industries learn together how to better understand customer needs, effective design and development of products, processes, and creation of strong management systems.



Honda R&D Americas



LPPD Enablers and CDI

Topic	CDI Learning Level					
PDVSM (Program Development Value Stream Mapping)	<table border="1"><tr><td>1</td><td>2</td><td>3</td><td>4</td><td>5</td></tr></table>	1	2	3	4	5
1	2	3	4	5		
Obeya	<table border="1"><tr><td>1</td><td>2</td><td>3</td><td>4</td><td>5</td></tr></table>	1	2	3	4	5
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Design Reviews	<table border="1"><tr><td>1</td><td>2</td><td>3</td><td>4</td><td>5</td></tr></table>	1	2	3	4	5
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Milestones	<table border="1"><tr><td>1</td><td>2</td><td>3</td><td>4</td><td>5</td></tr></table>	1	2	3	4	5
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Study Phase	<table border="1"><tr><td>1</td><td>2</td><td>3</td><td>4</td><td>5</td></tr></table>	1	2	3	4	5
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Concept Paper	<table border="1"><tr><td>1</td><td>2</td><td>3</td><td>4</td><td>5</td></tr></table>	1	2	3	4	5
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LPPD Principles

“A predictable schedule”

“Go slow to go fast”

“You can’t manage a secret”

“It’s ok to be red, it’s not ok to stay red”

“Protect the milestones”



Clinical Design Product Development Process

Study Phase

Execution Phase

"Go slow to go fast"

Readiness Assessment (H&P)

- Target service
- Define team member expectations (commitment) & roles
- Identify core team and patient population, engage core team

Pathway Development & Gap Analysis (Diagnosis)

- Understand current state
- Identify improvement opportunities
- Prioritize opportunity efforts
- Define Key Metrics

Subgroup Readiness (Treatment Plan)

- Identify subgroup team members & commitment
- Define/Validate subgroup goals & objectives

RCA/ Countermeasures/ Implementation (Treatment)

- Define the root cause of the problem
- Develop work plan & goals
- Pilot "experiments" in an iterative process
- Implement the future state
- Develop monitoring strategies & integrate into DMS

Graduation & Handoff (Discharge)

- Transfer ownership of processes & products created during "treatment phase" to Program Process Owners
- Sustainment tools given (ex: key metrics dashboard)

Sustainability (Follow-up 6 months post D/C)

- Periodic "check-ins" with subgroup process owners
- Coach process owners to be problem solvers
- Modify interventions as necessary

"Process as Product"
(Design Reviews)

"A predictable schedule"



Clinical Design Engagement Timeline

Clinical Design Engagement - Timeline Overview

	Program Phases	Time	Meeting Cadence	Who involved	Goals	
0	Program Intake	Referral	Variable	Conversations	Dr. Marentette, Paul, and program faculty	Define program engagement, leads, and determine readiness
1	Scoping: Readiness Assessment <i>Observations, Interviews, and Gather Data</i>	H&P	2-4 months	2-6 meetings; <i>observations as needed</i>	Physician Lead, Dr. Marentette, Paul, PM, IE, PO, Analyst	Formalize program engagement, leads, and determine readiness
2	Pathway Development & Gap Analysis	Diagnosis	3 Months	6-7 meetings	Core Team	Understanding current state and identifying problems
3	Subgroup Readiness	Treatment Plan	2 Months	2-3 meetings	Physician Lead, Nurse Lead, Process Owner	Define expectations of subgroups and strategy, create alignment on program goals and focus
4	RCA / Countermeasures / Implementation	Treatment	7 Months	Kickoff, Subgroup kickoffs, Phase 4 Mid-Point Check-In, Ongoing subgroup meetings	Program leads, core team, and others as needed	Draft deliverables, pilots defined, pilot implementation, PDCA, final deliverables, handoff to Process Owners in meetings
5	Graduation	Discharge	1 Month	1 meeting (Larger group)	Graduation: Program leads & Core Team, Subgroup Members	Highlight subgroup work, communicate final deliverables and ongoing points of contact
6	Sustainment	Follow-up	First 6 Months Post Graduation	Periodic check-ins at discretion of PM	PM & process owners	Ensure success of implemented work
		Total:	15-17 months			



"A predictable schedule"

2) Clinical Design Obeya Management System



How to Get Started

1. What team project or challenge are you trying to solve?
2. Where can you post information?
 - Find a space – be creative
3. Can you carve out 2 to 4 hours to work as a team to start building your Obeya? (It's a team activity)
4. Are you willing to treat this like an experiment?
 - Deciding what to put on your Obeya (and how to display it) will change over time
 - Get started with “stand-ups” - they may be clunky at the beginning
5. Can you schedule in a 10 min reflection after every other Stand-up?



“It’s better to PDCA your way through the fog, than trying to make everything perfect when you get started.” Dr. Jack Billi

LEI Blog Posts

» The Lean Post » How Obeya Improved Our Product Development Efforts

THE LEAN POST



How Obeya Improved Our Product Development Efforts

by [Andy Houk](#)

August 15, 2017

0 Comments | [Post a Comment](#) | [Permalink](#)



As we embark on another year of our lean product and process development (LPPD) journey, our biggest success to date has been the application of obeya in our organization. As a follow up to John Drogosz's article, [Developing Your Obeya, Stage-by-Stage](#), we would like to share how we grew and evolved obeya into our organization over the past year.

We are a part of TechnipFMC, an oil and gas service and equipment provider. Our business unit, Schilling Robotics, where this journey is taking place, designs and manufactures the remotely operated vehicles (ROVs) that are used to assemble sub sea oil and gas infrastructure. At the Schilling Robotics business unit, we have a long history of highly complex engineered products and we are very familiar with conventional project management tools and techniques for running such projects. In March of 2016, we started an experiment using obeya on our latest development project to see if we could improve our product development performance.

At the start of the year, the development team created their obeya in a high-traffic area near the critical mass of the product development team. The visual schedule was the first element to be created on a blank wall, so everyone could understand the overall value stream and identify their key issues related to schedule. Shortly after the schedule went up, space was given for sub groups to post what they thought was most relevant to share with their team members.

Early in the project, the biggest benefit was the increase in organizational alignment. We define "alignment" as *people knowing exactly what they must do to achieve their next goal*. This was achieved via:



THE LEAN POST



Developing Your Obeya, Stage-by-Stage

by [John Drogosz](#)

August 2, 2017

1 Comment | [Post a Comment](#) | [Permalink](#)



In my travels I have coached many teams through the [obeya](#) process and have seen that while each team's journey is somewhat unique, most teams do go through several stages of evolution before obeya becomes an embedded ritual.

Rationalizing: Do we really need this?

For many, just getting started on the journey can be a challenge. With all the project management tools, meetings and professional project managers involved in product-development projects today, many teams question upfront whether they really need obeya. It seems like an overlap as many say:

- "We already have all that information online that everyone can access."
- "That is the project manager's job."
- "We already have too many meetings."
- "Our team is spread out all over the place so why have a space?"

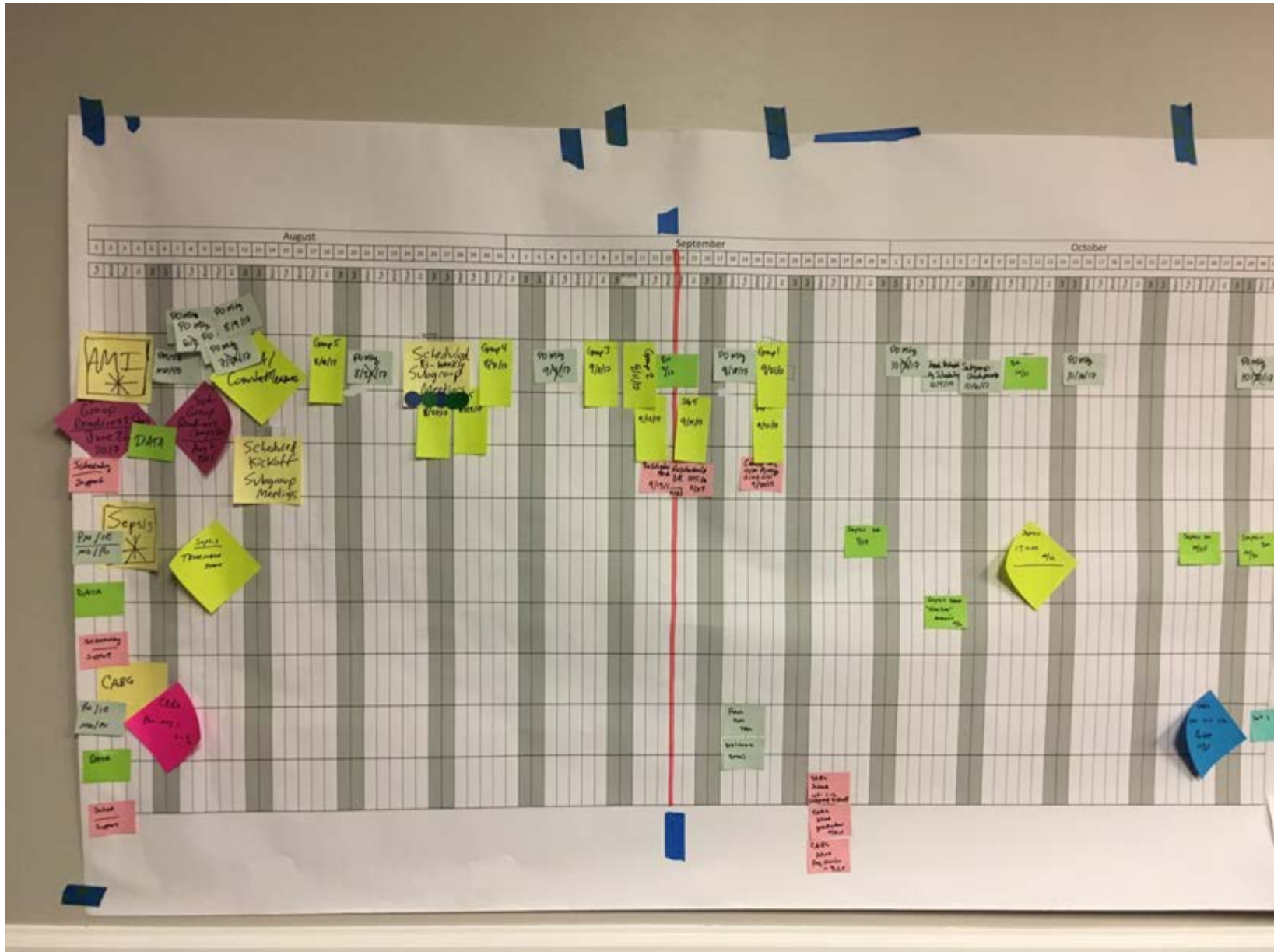
Others have also balked about past times they used war rooms for key projects, only to have the obeya end up a dog-and-pony show for senior managers and a time-drain for the people.

So the first step is to work with the team to define what team challenges they are trying to solve and how the obeya fits the situation in question (sometimes it will not and that is okay). However, despite all the tools, meetings and managers involved, most large teams still struggle with the fundamentals of projects – staying aligned, escalating issues, rapidly solving problems and making decisions in a timely manner. So, the first step is for the team to identify how obeya can help them improve the

<https://www.lean.org/LeanPost/Posting.cfm?LeanPostId=771> <https://www.lean.org/LeanPost/Posting.cfm?LeanPostId=765>

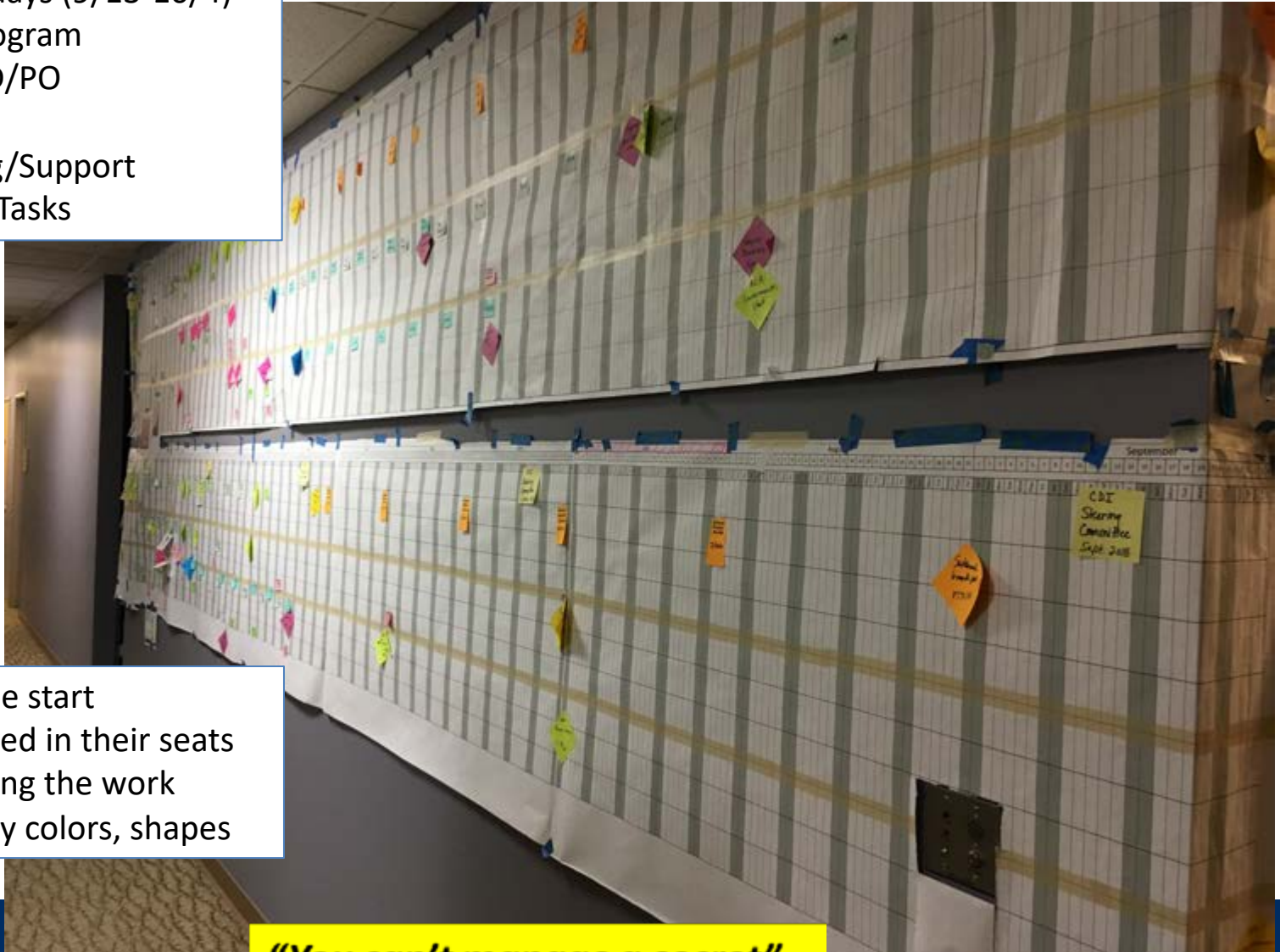


Obeya Experiment (9/13/17 - 10/4/17)



Obeya v1.0 (10/15/17)

- Four Wednesdays (9/13-10/4)
- 3 rows per program
 - PM/IE, MD/PO
 - Data
 - Scheduling/Support
- Milestones & Tasks



- Skeptical at the start
- The team stayed in their seats
- Then “up” doing the work
- Hurdles: sticky colors, shapes

“You can’t manage a secret”



Obeya v2.0 (Feb. 2018 - June 2018)

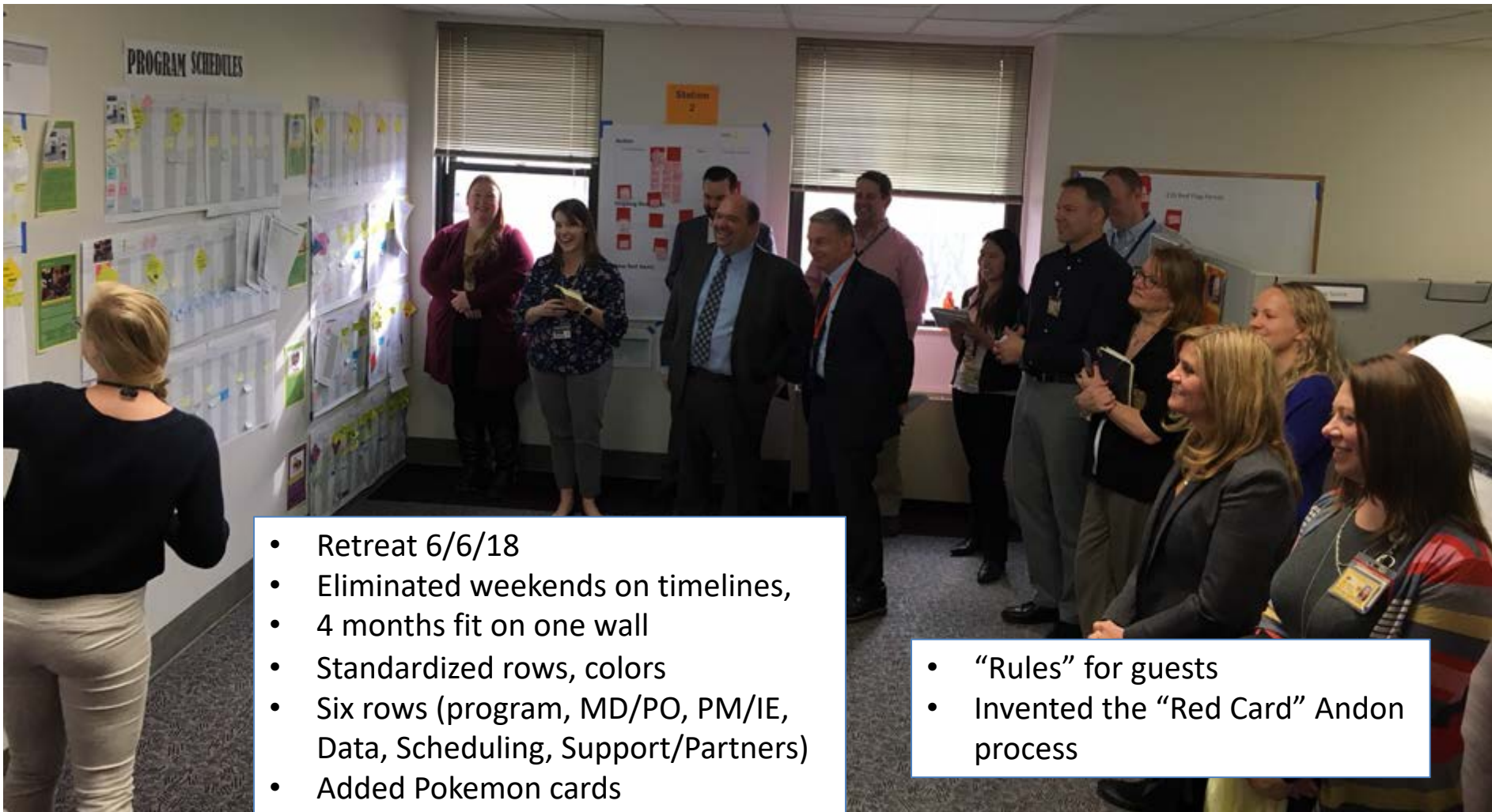


- Maintain the weekly standups
- Post timelines every week
- Continue to “get reps” on the process

- Separate timelines for each program
- Four months per scroll
- Four rows* (added overall program row, PM/IE/MD/PO, Data, Support)
- Co-locate between two buildings
- “Obeya” is more than the timelines



Obeya v3.0 (June 2018 – May 2019)



- Retreat 6/6/18
- Eliminated weekends on timelines,
- 4 months fit on one wall
- Standardized rows, colors
- Six rows (program, MD/PO, PM/IE, Data, Scheduling, Support/Partners)
- Added Pokemon cards
- Created “Program Walls”

- “Rules” for guests
- Invented the “Red Card” Andon process



Obeya v3.0



Walk Through – Sample CDI Obeya

1. Station 1
 - v1.0 Program Schedule
 - Key/directions/rules
2. Station 2
 - v2.0 / v3.0 Program Schedules
 - Red Card area
3. Station 3
 - Game Plan wall



3) How Clinical Design Develops Products



Design Reviews

Start Design Reviews “subgroup meetings”

Readiness Assessment (H&P)

- Target service
- Define team member expectations (commitment) & roles
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Pathway Development & Gap Analysis (Diagnosis)

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Sustainability (Follow-up 6 months post D/C)

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Design Review Experiments

1. Technical Design Reviews

- Biweekly subgroup meetings
- Root cause analysis, countermeasure development, product (process) development, prototypes

2. Integration Design Reviews

- Biweekly program level meetings
- Alignment, create product (process) launch plans, control plans

3. Summary A3 Reviews

- Monthly intra CDI meetings (Larry, Paul and Mary)
- Align to CDI processes, address barriers, suggest connections



AMI Technical Design Review Missions

1. Update and improve distribution of ACS patient education to AMI patients
2. Improve Cardiac Rehab referral rates for all eligible AMI patients
3. Improve transitions of care for AMI patients



AMI GAME Plan

Goal – Aim – Metric - Effort



Outcome Goal:

Reduce 30 day AMI readmissions from 17% to less than 13% by Sept. 1, 2018

Process Aim:

By Dec 1, 2018, distribute updated patient education folder to 80%+ AMI patients

Effort #1

- Update the ACS patient education folder so it contains updated, accurate, and applicable information for patients
 - Ensure folder matches MiChart education module and is also available on the Clearing House for maximum use

Metric

- % of AMI pts who receive pt edu folder

Effort #2

- Link the ACS admission order set to:
 - A nursing order to distribute the folder
 - The ACS CPG

Metric

- % of AMI pts who have ACS CPG

Process Aim:

By Sept 1, 2018, refer 100% of eligible STEMI & NSTEMI Type 1 AMI patients to cardiac rehab

Effort #1

- Create automatic referral to cardiac rehab based on problem list

Effort #2

- Extend expiration date of CAR100 to 1 year, to maximize number of patients who attend; this also matches CMS

Metrics

- % of AMI pts who are referred to cardiac rehab
- % of AMI pts who **would have** been referred if coded correctly
- Referral rate by d/c service
- Days from d/c to order
- % of AMI pts who attend Michigan Medicine's Cardiac Rehab
- Days from order (or d/c) to first rehab session
- Number of sessions completed
- Days from first to last session

Effort #3

- Create verbiage to auto-populate in discharge summary if patient is not referred
 - Provider to give reason why patient not referred
 - Allows us to understand acceptable exceptions

Process Aim:

By Sept 1, 2018, 90% of eligible STEMI & NSTEMI Type 1 AMI patients will receive a follow-up appt. within 14 days of hospital discharge

Effort #1

- Create AMI Discharge Checklist
- Post checklist on 7th floor workroom monitors
- Monthly meetings with new Residents for education of processes
- Education for Attendings prior to Rounding on service

Effort #2

- Create AMI Discharge Summary Dotphrase

Effort #3

- Interventional Cardiology to own uncomplicated STEMI's

Effort #4

- Create STEMI Post-Discharge Appt. process from CCU

Metrics

- % of AMI pts who received F/U appt. within 7-14 days of discharge
- No Show rates for Physicians & Nurse Practitioners at DF
- Blocked Bridge appt. slot utilization
- % of .amidischarge usage
- % of discharge orderset usage

Effort #5

- Create NSTEMI & STEMI Post-Discharge Appt. process from 7A-7C

Effort #6

- Block appt. slots for Bridge patients 10am & 2pm M-F

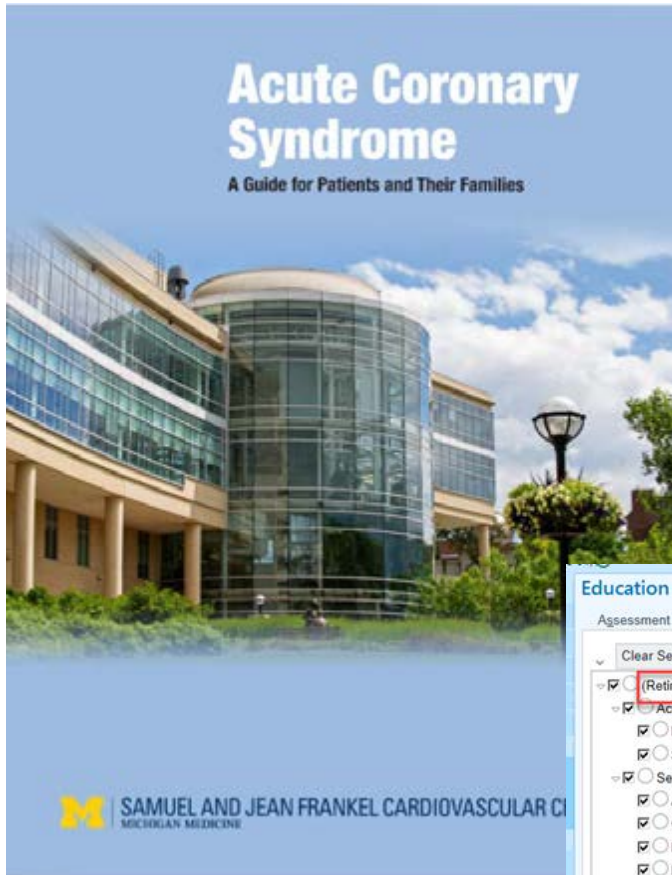
Effort #7

- Standardize APP clinic start times 8am & 1pm

Effort #8

- Manual phone calls to APPs Patients & new patients for Providers at DF

ACS Patient Education



- Updated ACS Education Module matches the content and order of updated ACS patient education folder
- Ensures that when nurse covers folder with patient they cover all necessary information

The screenshot displays a software interface for patient education. The main heading is "Education". Below it, there are tabs for "Assessment" and "Education". Under the "Education" tab, there are three sub-tabs: "Clear Selections", "Active", and "All". The "Active" tab is selected. A list of topics is shown on the left, with checkboxes for each. The first item, "(Retired) Cardiac: ACS (Acute Coronary Syndrome) (Adult)", is highlighted with a red box. Below it, several sub-topics are listed, including "Acute Coronary Syndrome Overview", "Description", "Signs/Symptoms", "Self-Management", "Activity", "CPR Education", "Diet", "Provider Follow-Up", "Rehabilitation Therapy", "Risk Factors", "VTE Prevention", "When to Seek Medical Attention", "Unresolved/Worsening Symptoms", and "VTE Symptoms". The "Acute Coronary Syndrome Overview" sub-topic is also highlighted with a red box. On the right side of the interface, the content for the selected sub-topic is displayed. It includes a "Description" section with the text: "Acute coronary syndrome (ACS) is a term that covers conditions where the blood flow to the heart is interrupted. This includes myocardial infarction." and a "Signs/Symptoms" section with the text: "Signs/symptoms may be related to angina or a myocardial infarction. These may include: chest discomfort, such as uncomfortable pressure, squeezing, fullness or pain discomfort in other areas, such as one or both arms, upper back, neck, jaw or stomach shortness of breath diaphoresis or lightheadedness nausea and vomiting sudden weakness or unexplained fatigue."



Cardiac Rehab Referral

Pre-checked CAR100 order for AMI Pts

Cardiac Rehab Referral

Amb Order: Cardiac Rehabilitation [Routine_Ancillary Performed_ Expires: S+365](#)

Cardiac Rehab Referral

Amb Order: Cardiac Rehabilitation

Display Name: Cardiac Rehabilitation

Cardiac Rehabilitation
CARDIAC REHAB PHASE II [CAR100]

Priority: Routine Routine STAT

Class: Ancillary Pe

Status: Normal Standing Future

Expected Date: Today Tomorrow 1 Week 2 Weeks 1 Month 3 Months 6 Months 1 Year

Expires: S+365 1 Month 2 Months 3 Months 4 Months 6 Months 1 Year 8 Months

Reason for order:

The team at Michigan Medicine: will coordinate care at the center most convenient for the patients

Comments:

Modifiers: Pick up to 4

Phase of Care:

Expiration extended to 1-year post order

Distance referral checkbox removed and this verbiage added to reduce confusion

Referral rate (5/22/2017):
STEMI = 85%
NSTEMI = 45%

Referral rate (2/22/2019):
STEMI = 89%
NSTEMI = 94%

- Included on Discharge Order sets:
- UM IP DISCHARGE CARDIOLOGY TRANSPLANT [3600039012]
 - UM IP DISCHARGE CARDIOLOGY [3600039013]
 - UM IP GEN MED DISCHARGE [3600039066]
 - UM IP FAMILY MEDICINE DISCHARGE

Included for patients with d/c dx of AMI, including following ICD-10 codes:

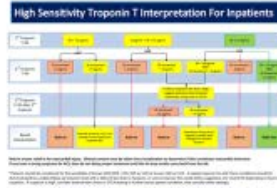
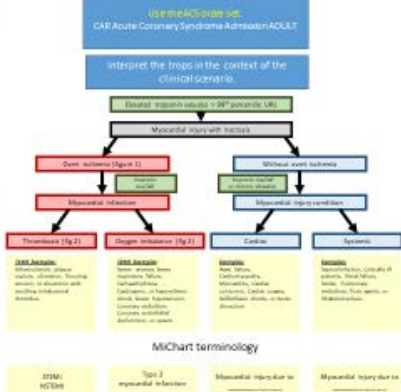
- I21.01 ST elevation (STEMI) myocardial infarction involving left main coronary artery
- I21.02 ST elevation (STEMI) myocardial infarction involving left anterior descending coronary artery
- I21.09 ST elevation (STEMI) myocardial infarction involving other coronary artery of anterior wall
- I21.11 ST elevation (STEMI) myocardial infarction involving right coronary artery
- I21.19 ST elevation (STEMI) myocardial infarction involving other coronary artery of inferior wall
- I21.21 ST elevation (STEMI) myocardial infarction involving left circumflex coronary artery
- I21.29 ST elevation (STEMI) myocardial infarction involving other sites
- I21.3 ST elevation (STEMI) myocardial infarction of unspecified site
- I21.4 Non-ST elevation (NSTEMI) myocardial infarction
- I21.9 Acute myocardial infarction, unspecified

New ICD10 code allows for easy separation of NSTEMI Type 1 vs. 2 (October 2017)

Monthly Resident Education meetings

Do you have a patient with an acute myocardial infarction or a rule-out for MI?

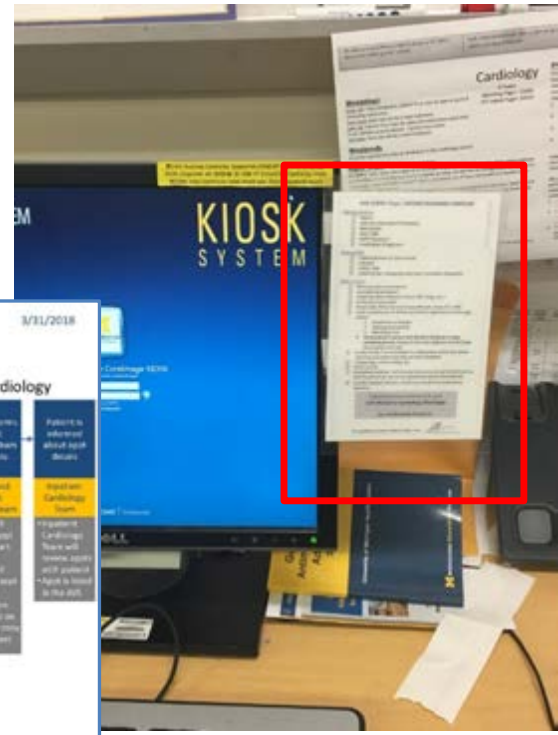
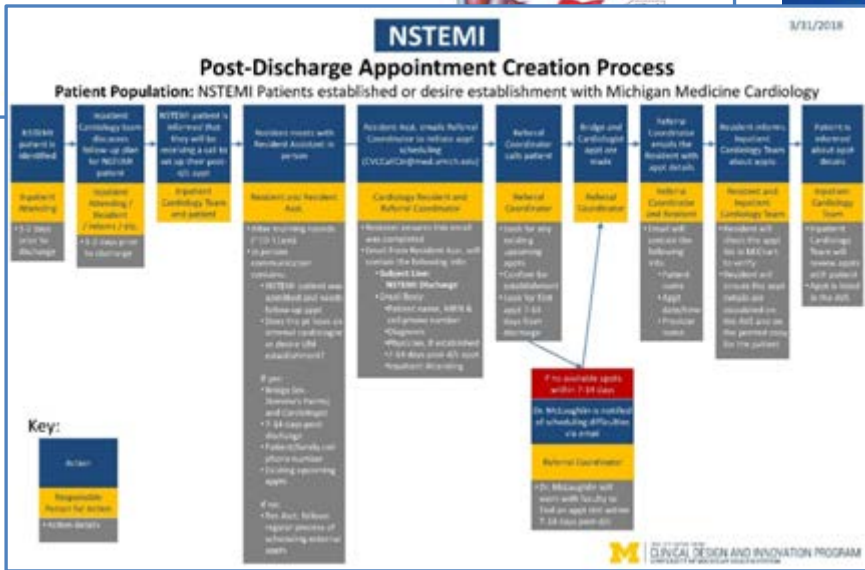
4th Universal Definition of MI
 Universal Definition of MI
 Universal Definition of MI
 Universal Definition of MI



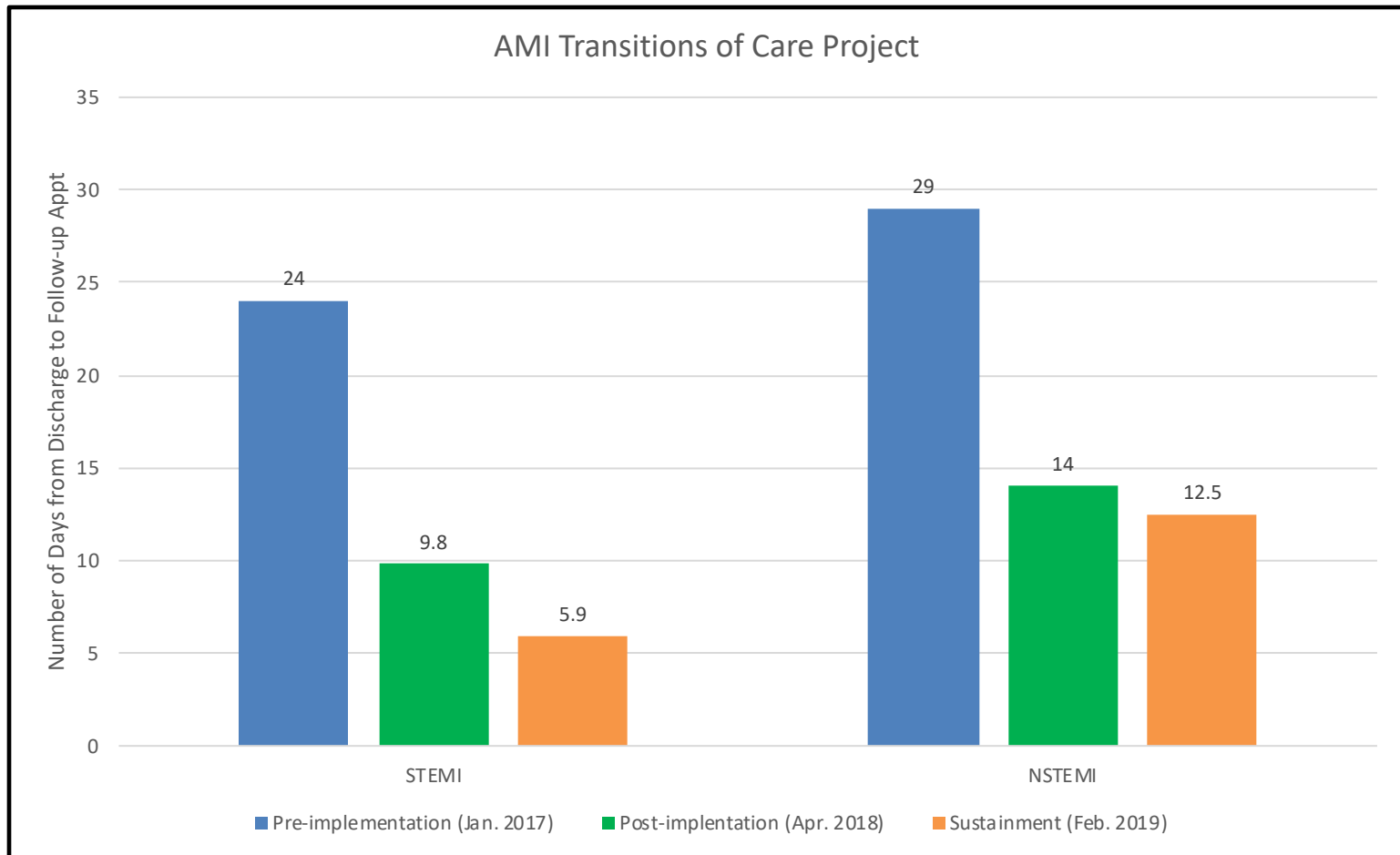
For NSTEMI and STEMI use the AMI Pathway

1. Obtain a 12-lead ECG within 10 minutes of presentation.
2. Obtain a blood sample for troponin T or I within 10 minutes of presentation.
3. Obtain a blood sample for CK-MB within 10 minutes of presentation.
4. Obtain a blood sample for creatine phosphokinase-MB (CK-MB) within 10 minutes of presentation.
5. Obtain a blood sample for lactate dehydrogenase (LDH) within 10 minutes of presentation.
6. Obtain a blood sample for aspartate aminotransferase (AST) within 10 minutes of presentation.
7. Obtain a blood sample for aspartate aminotransferase (ALT) within 10 minutes of presentation.
8. Obtain a blood sample for aspartate aminotransferase (AST) within 10 minutes of presentation.
9. Obtain a blood sample for aspartate aminotransferase (ALT) within 10 minutes of presentation.
10. Obtain a blood sample for aspartate aminotransferase (AST) within 10 minutes of presentation.

Do not resolve the diagnosis at the time of discharge



AMI Time to Follow-up Appt.



AMI Readmission Rates

Outcome Goal

30-day All Cause Readmission Rate by Index Encounter Discharge Month



PDCA 2
Dec - Jan

Graduation
June, 2018



AMI Readmission Rates – FCVC Dashboard



Updated: 06/3/2019

	FY15	FY16	FY17	FY18	FY19 YTD	Benchmark	FY19 Q1	FY19 Q2	FY19 Q3	FY19 Q4	Measure Owner
Cardiovascular Medicine Outcomes											
Mortality											
- Cardiology O/E											
- reported as # obs dths/# exp dths											
AMI - Acute Myocardial Infarction Observed in hospital*			0.801	0.761	0.697	0.84	0.841	0.851	0.851		
AMI- Vizient O/E											
HF Heart Failure Observed in hospital											
HF-Vizient O/E											
Interventional Cardiology - Observed PCI *											
Death within 30 days of any EP Procedure - measure in validation phase											
30 Day Readmission Rates by dx or procedure											
Heart Failure - 30 day readmission rate*	22.6%	20.5%	20.4%	20.5%	20.1%	21.6%	22.6%	19.0%	19.1%		T. Koelling
	241	263	272	218			74	75	69		
	1173	1289	1330	1084			327	395	362		
AMI -30 day readmission rate*	14.0%	14.5%	10.3%	14.4%	10.2%	16.3%	10.3%	11.7%	8.6%		A. Stein
	64	44	55	29			10	11	8		
	441	426	382	284			97	94	93		
Unscheduled readmit to any DRG w/in 30 days											
- Cardiology											

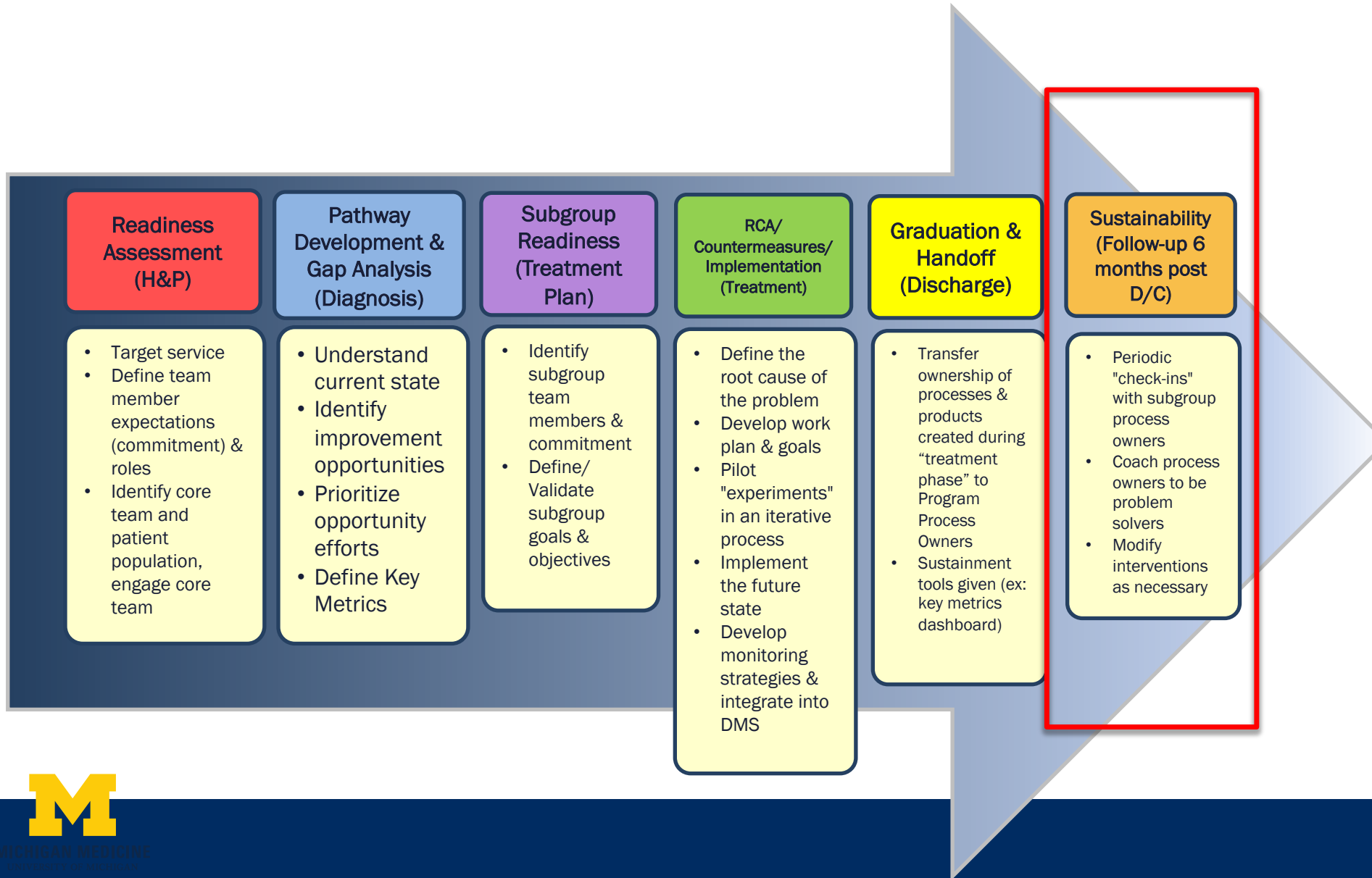
* Measures are publicly reported. Sites include Hospital Compare, UMHS Quality and Safety, Society of Thoracic Surgeons, and Leapfrog Group

- Achieved or exceeded Target
- Improved from previous value but did not achieve Target
- Declined from previous value and did not achieve Target

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Clinical Design Product Development Process



Control Plan

AMI Process Owner Control Plan Program Sustainability

Outcome	Process Aim	Effort/Product/Deliverable	Product "Go Live" date	Responsible	Metric(s) to Monitor	Location of Metric	Review Frequency	Sustainment Activity	Metric Goal	Control Limits of Metric	Reaction Plan
Reduce 30 day AMI readmissions from 17% to less than 13% by Sept. 1, 2018	By Dec. 1, 2018, distribute updated patient education folder to 80% of AMI patients	ACI Patient Education Book	11/19/2018	Diane Lopes Bethany Lee-Lehner	% of AMI patients that receive the ACI book	Quality Analytics Report & information from Bill's team on number distributed	Monthly	*Diane and Bethany to review data together *If data <80%, then go to reaction plan	100%	<90%	*Discuss with RNs about ACI book delivery to patients *Ensure books available on the floors
		Link ACI book to Nursing order - CPG	9/27/2018	Diane Lopes	% of AMI patients that have documentation in MChart	Quality Analytics Report	Monthly	*Diane review data *If data <90%, go to reaction plan	100%	<90%	Discuss with RNs about documenting ACI education
	By Sept. 1, 2018, refer 100% of eligible STEMI & NSTEMI Type 1 AMI patients to cardiac rehab	Automatic referral to cardiac rehab based on problem list	11/29/2017	Joseph Bryant & Sam Fink	% of AMI pts referred to cardiac rehab	Quality Analytics Report	Monthly	*Joseph (8 team) review data *If data <90%, go to reaction plan	100%	<90%	If STEMI or NSTEMI Type 1 pt is not referred: 1) Look to see if pt was coded as d/c. This information is included in report sent to J. Beach & A. Stein. They will review. 2) If pt coded as d/c, look to see if valid reason given (likely included in d/c summary discharge. If not, chart review may be needed). 3) If pt coded as d/L AND no valid reason not to refer, reach out to discharging provider
		Cardiac Rehab Disphrase for Non-referral	4/11/2018	Joseph Bryant & Sam Fink	Infirms above metric	Quality Analytics Report	Monthly				
		AMI Discharge Checklist with monthly educational meetings for new Residents	5/4/2018	Dr. Adam Stein	Educational meetings completed (Y/N)	Anecdotal	Monthly	*Continue to gather feedback and updates on cards and educational meetings	Y		Replace laminated cards with updates as needed
		AMI patients discharged on correct medications	8/9/18 Enhancements 1/11/19	Dr. Adam Stein & Jamie Beach	% of patients on the right medications/care path	Discharge AMI Meds workbench report in MChart	Monthly	*Dr. Stein & Jamie to review data *If data <90%, go to reaction plan	100%	<90%	If AMI patients not being discharged with correct meds, chart review will be completed. Dr. Stein will stress medications during monthly orientation meeting with Residents.
		AMI Discharge Summary disphrase	5/4/2018	Dr. Adam Stein Dr. Raymond Yaw	% of patients have the disphrase on discharge summary	Quality Analytics Report	Quarterly	*Reach out to NPs to see if inpatient info is in Discharge Summary for next Provider appt. *If not completed, go to reaction plan	100%	<90%	*Reconvey to Residents during monthly education *Contact MChart to update content, if needed
		AMI patients with follow-up appt. scheduled prior to discharge	4/1/2018	Dr. Adam Stein Nancy Dixon Ashley Dorton	% of AMI pts with f/up appt. scheduled prior to d/c	Quality Analytics Report	Monthly	*Dr. Stein, Nancy, and Ashley to review data together *If <80%, go to reaction plan	90%	<80%	*Dr. Stein to alert Kelli DeVries Add referral to AMI bridge clinic to discharge order set (Tiffany vs. BRIDGE vs. PICCOLO) Populate AIS with educational info re: value of follow-up Create script for Ashley re: value of bridge clinic follow-up



4) Product/Process Planning Exercise
(scope a product to dev)
(create a mini program schedule)
(hands on – need sticky notes, pens)



LPPD Activity

LPPD Designing the Future Summit

Lean Product & Process Development (LPPD) Thought Exercise

Name: Heidi Organization: Michigan Medicine (CDI Team)

The Product or Process to be developed is.... Automatic Cardiac Rehab referral
Who needs to be on the team to create the process? CDI team: Project Manager and Industrial Engineer Clinic-Level: Lead Physician, Process Owner MiChart Support
The Obeya Space where we will visually manage the work for the product will be located.... Phase 1: Green Road Hallway near Project Manager area Phase 2: 777 building near Industrial Engineering area Phase 3: North Ingalls Building near relocated Project Manager area
For your "product", what are the critical milestone points to determine on target vs. not on target * Current state of cardiac rehab referral - how is it done now? Finalize list of diagnoses to trigger cardiac rehab referral What discharge ordersets contain the cardiac rehab referral * Future state map - what do we want it to be? * MiChart programming complete * MiChart "Go Live" for cardiac rehab referral

LPPD Designing the Future Summit

Lean Product & Process Development (LPPD) Thought Exercise

Name:

The Product or Process to be developed is....
Who needs to be on the team to create the process?
The Obeya Space where we will visually manage the work for the product will be located....
For your "product", what are the critical milestone points to determine what is "on target" vs. not "on target" * * * * *



LPPD Exercise for Participants

- Step 1: From top to bottom, Individually complete the exercise template for your own situation (8 minutes)
- Step 2: At your table, three people quickly share their template (6 minutes)
- Step 3: Three tables volunteer to share one template to with the audience (6 minutes)



Questions?



Appendix




How to Get Started with Obeya

1. Create a timeline
 - Dates across the top
 - Functions/swim lanes down the side (e.g. we started with 3, expanded to 6 later)
2. Gather supplies
 - Sticky notes
 - Sharpies
3. Pull together a team with a project or a deliverable
4. Think of an upcoming Milestone (e.g. an important meeting, a deadline)
 - How can you measure if the meeting/deadline was “successful”?
 - Put this check list with the Milestone
5. Lay out the tasks (aligned to the functions) that would help make the Milestone successful
 - If you don’t know, make a list of tasks that will help you figure this out (“Traveling Hopefully”)
6. It’s okay to go backwards in time a bit
7. After you create a timeline (“program schedule”), start having “standups”
8. Do reflections after every other standup
9. Refer to LEI Blog posts on Obeya, and reach out to LPPD leads for advice




Obeya Experiment

Reply Reply All Forward IM

 Paliani, Paul | CD-WorkGroup; mzayko@umich.edu ▾ 9/8/2017

Special Guest for our next Work Group meeting (9/13/17) - Matt Zayko will be there !!!!

 You replied to this message on 9/8/2017 2:14 PM. ▼

Hi,

Matt Z is coming to our next workgroup meeting on Wednesday, 9/13. He is going to help us start building our first workplan for our OBEYA space. We are going to map out the workplan for CABG using a big calendar print out and lots of sticky notes!!!!

Please try to attend next week's meeting. It is going to be fun.

(We can have additional agenda topics as well and limit our exercise with Matt to just the first half of the meeting if that is what works best.)

Thanks

Paul P.

p.s. Matt is going to come back on 9/27 too. We will work on the overall CDI program tracking workplan at that meeting.

Building our Obeya

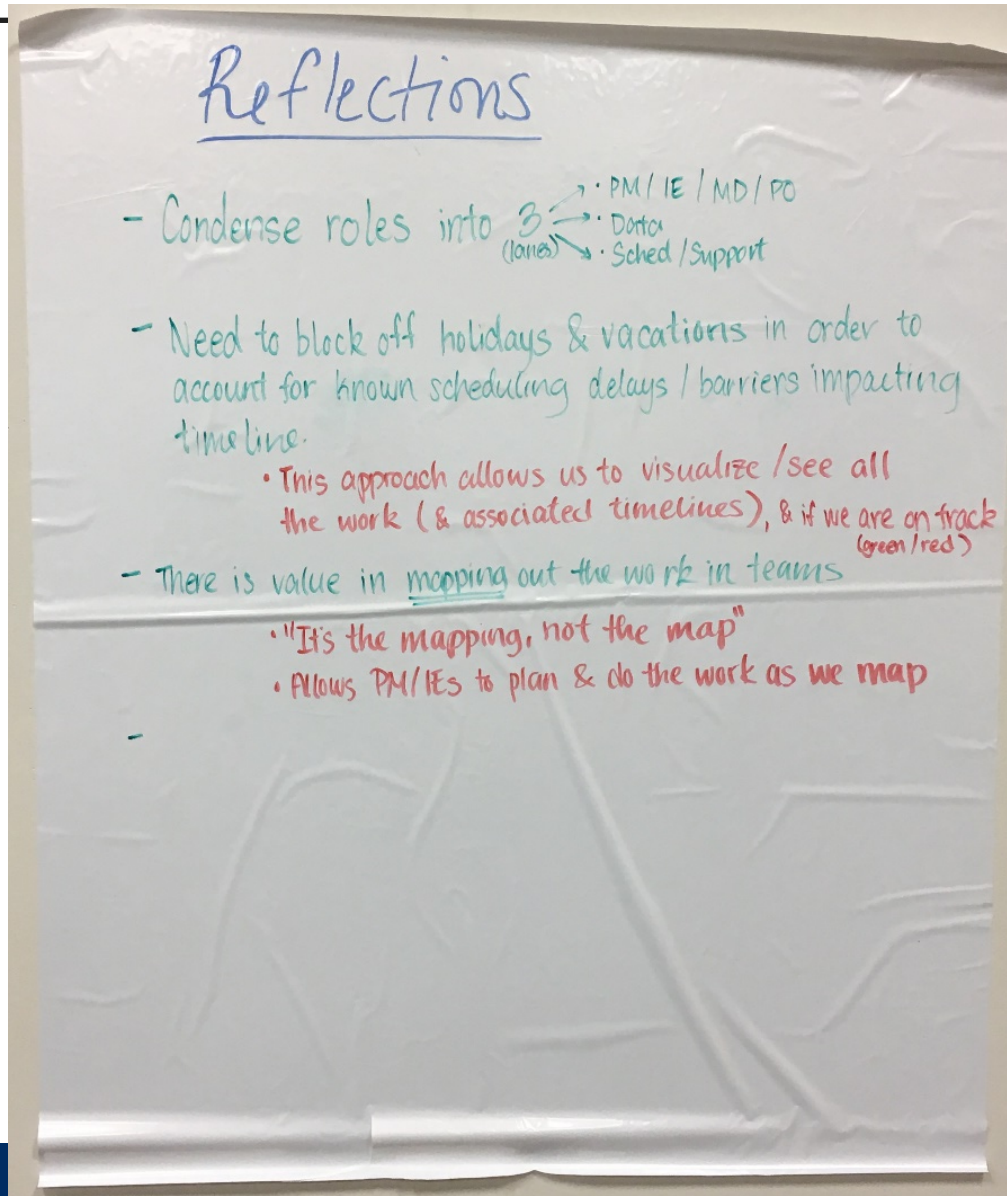
- Four sessions (regular Wednesday Workgoup meetings, 9/13, 9/20, 9/27 and 10/4, 2017)
- Decided to combine the “overall tracking” and “individual tracking” on to one workplan
- Started with AMI, laid out six programs over four sessions
- Added “supplemental Obeya” with four more programs



Obeya Experiment (9/13 – 10/4)



Obeya Experiment Reflections (9/13 – 10/4)



- Condense functions/roles into 3
- Adding the dimension of “time” to our work
- Value in “making” the plans



PDCA'ing our Obeya and Standups

v1.0 (Sep 2017-Feb 2018)

- Just get started
- Pick a topic “program”
- Dates across the top
- People/Roles/functions down the side
- Start at present time and work forward, or start with a deadline and work backwards
- Don't worry about the sticky colors/shapes
- Being able to “see” the tasks across time
- Working on the “map” was beneficial
- Have a facilitator, scribe, time keep for standup
- 3 min/program (2 min uninterrupted, 1 min questions)

v2.0 (Feb 2018-Jun 2018)

- Separate timelines
- Mobile Obeya
- Focus on Red items
- But, lose track of what's red and/or how long it's red
- Inconsistent timelines, confusing to guests
- Obeya is more than program timelines
- Getting in “reps”
- Never cancel standup

v3.0 (Jun 2018-May 2019)

- Standardized timelines
- Sticky colors match program phases
- Same roles/functions per swim lane row
- Added “Pokemon” cards for programs
- Documented standup “rules” for guests and team
- Added program “walls”
- Invented “red card” system for standup
- “Traveling Hopefully”

v4.0 (Jun 2019)

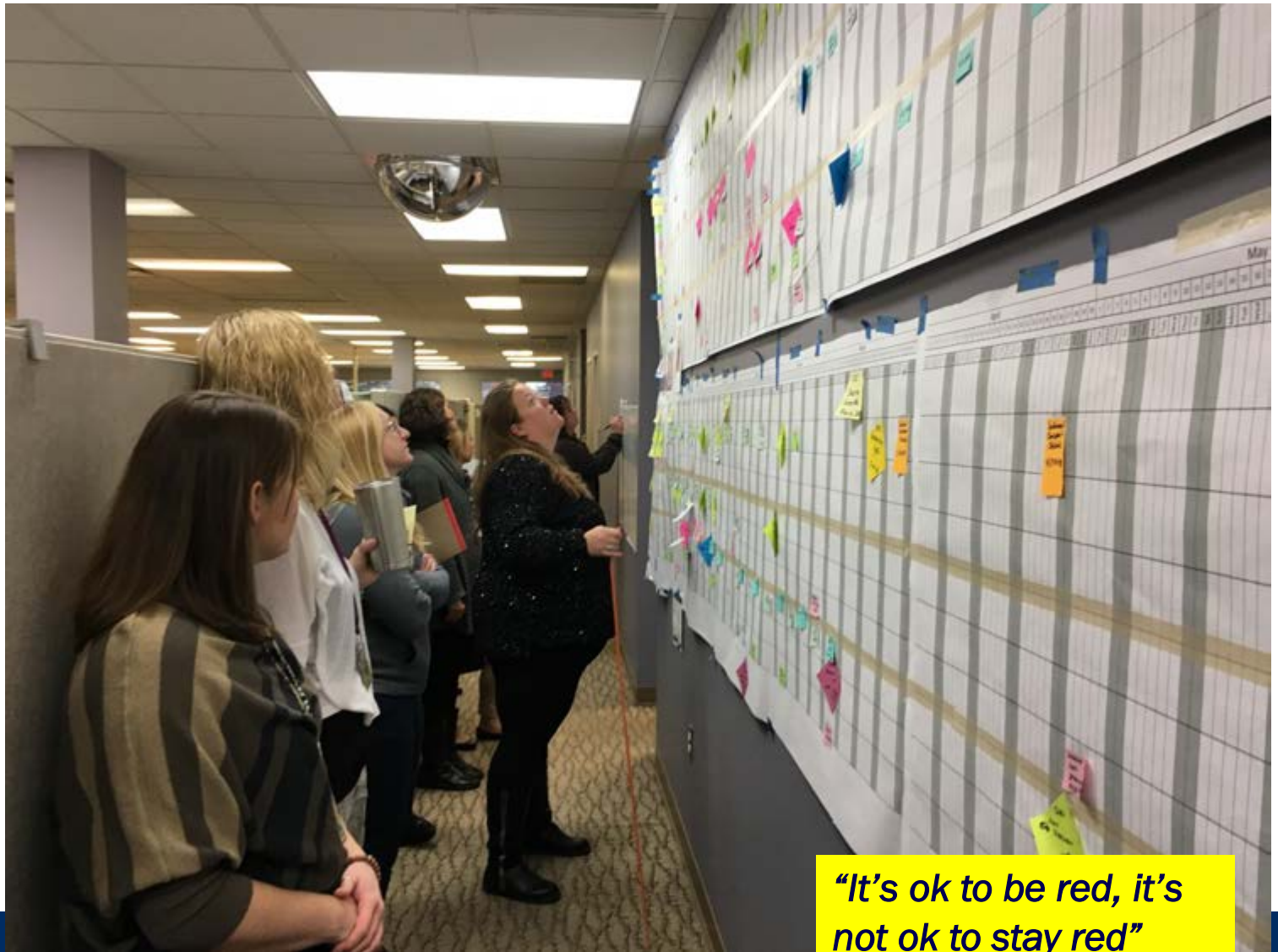
- United timelines and program walls

- Script for standup
- Visual accountability board



“It's better to PDCA your way through the fog, than trying to make everything perfect when you get started.” Dr. Jack Billi

Obeya Standup v1.0 (11/1/17)



“It’s ok to be red, it’s not ok to stay red”



Reflections (after every other Stand up)

11/17 Reflections After Experiment #5

1) Level of "Detail" => managed by Facilitator (try only discuss "red items")

2) ^{Red} No Problem Solve → Kick out to "todo list" → facilitator

3) Define for Ask → "Are we aware on behind?" → get thru program to update everyone

4) ↓ "intensity" => (90 min per) → Ask to help
• Practice obeya speech

5) 2 min no interruptions = Rule #1
1 min for questions

Adjust time for projects (phase) = managed by Facilitator Time

Sense, Signal, System, Socie Risk sheet

1) 11/1 ~23
2) 11/8 ~34
3) 11/15 ~45
4) 11/22 ~45
5) 11/29 ~36
6) 12/6 28

SEPARATE TIME KEEPER (36 mins) "shit work"

Experiment #6 12/6/13

① Andon sheet

Dr M PP

Obeya Experiments

Exp #	Date	By Time	Planning sheet status	lang F20	lang Q27	Comments
1	11/1	11/1				
2	11/8	11/8				
3	11/15	11/15				
4	11/22	11/22				
5	11/29	11/29				
6	12/6	12/6				

② Roles:

- Facilitator = Heidi
- Time Keeper = IMN
 - 2 min + 1 min rule
- Scribe = Traei
 - 2 sheets
 - 1) "Kickout To do List"
 - 2) Red issues w/o a plan go to "Risk sheet"

③ PM/IE update board w/ new stickers AND Green/Red status BY Wednesday

- Practice obeya speech.

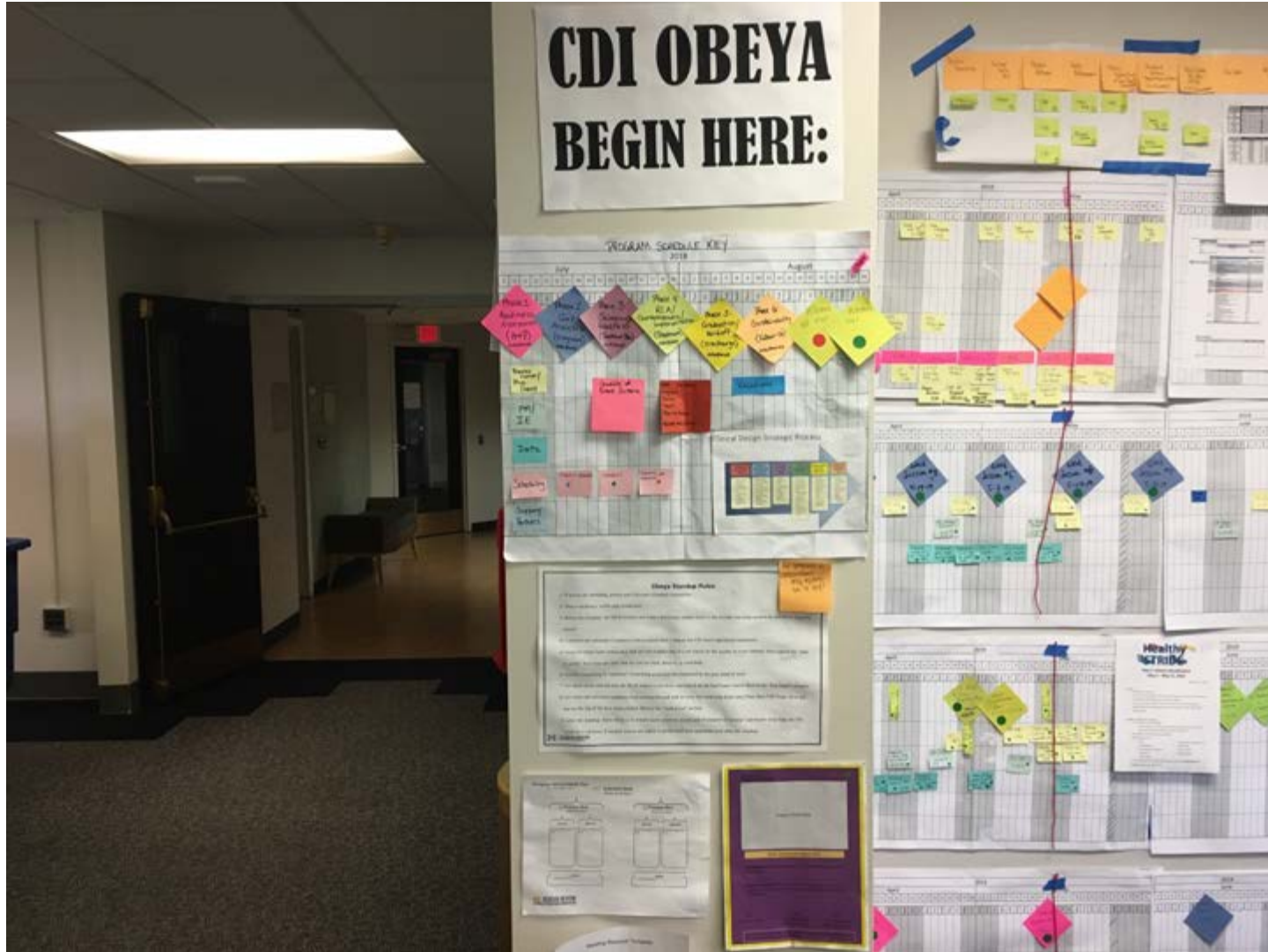
Reflections After Stand up (Exp # 5) 12/13

- question time = going well
 - on time; good things to think about
- focusing on milestones
- consider recording start & end dates
 - allows us to predict future work
 - maybe not on main obeya timeline, but elsewhere
- Challenge of putting date pulls on obeya
 - also looping Kristen in on any content changes → Kristen to create "Omni" program may split
- Andon System
 - biggest issues are w/ scheduling or communication
 - if other team member mtg w/ MIA person - have team member mention information
- Having roles each week = helping
- Intensity decreased (this is good)

Rules/Updates:

- Have facilitator, scribe and time keeper
- 3 mins per program (2 mins uninterrupted)
- Focus on "red" and explain "plan to green"
- Andon system: quick problem solve if possible, otherwise note on sheets
- Can add "something to celebrate" from previous week


Key – Start Here Area



Obeya v3 – Pokémon Cards

Diagnosis
CHF-Inpatient– Drs. A. Stein & R. Weinberg

STATUS ●



Reduce 30-day readmissions in CHF patients discharged from General Cardiology

Background On avg., heart failure patients have a readmission rate on 22%. Other Michigan hospitals (McLaren-Northern Michigan & Munson) have achieved 18.6% or less. The national avg. is 21.9%

Current State General Cardiology readmission rates vary from quarter to quarter (ranging from 14.29% to 27.16% in FY 19).

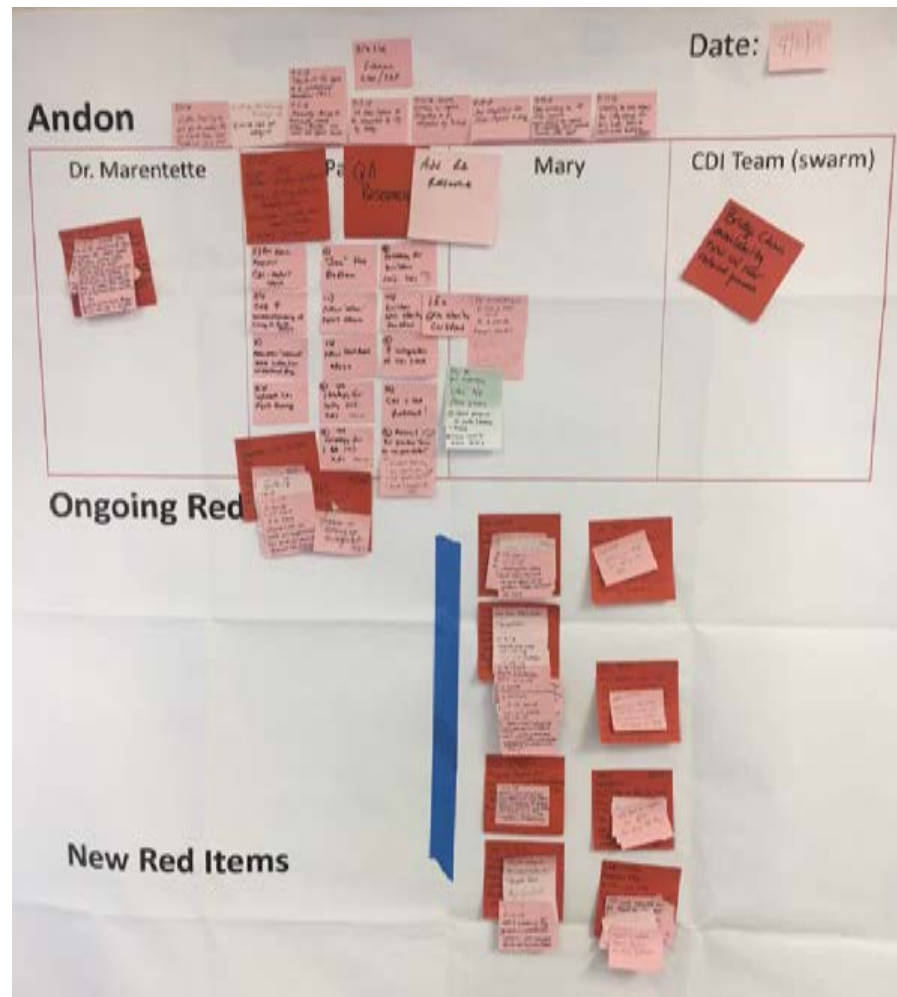
PM Heidi McCoy	IE Carali Van Otteren	POs Scherolyn Leggett Annette Walblay
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After this phase is complete, this program will Treatment Plan phase and increase another level closer to Discharge

- Provide context and snapshot in time for each project for visitors who don't have access to Project Manager or Industrial Engineer
- Fun way to associate each program with a picture



Obeya v3.0 Red Card (Andon) System



"It's ok to be red, it's not ok to stay red"



Red Card Pareto



Virtual Walk Through of CDI Obeya (v4.0) (appendix – handout UM bling prizes)



Obeya v4.0 Remodel (May 29, 2019)



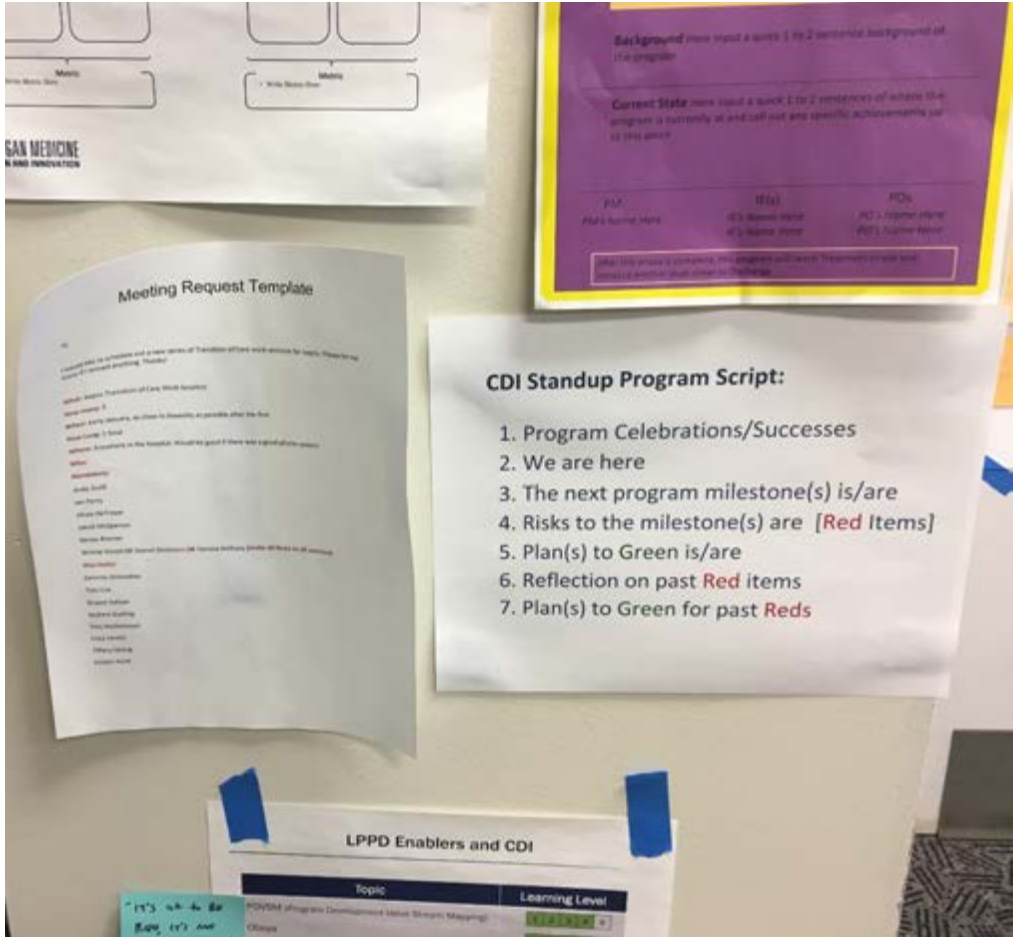
Obeya v4.0 (June 12, 2019 – Present)



Obeya v4.0



Obeya v4.0



LPPD Blog Posts

- 1) <https://www.lean.org/LeanPost/Posting.cfm?LeanPostId=771>
- 2) <https://www.lean.org/LeanPost/Posting.cfm?LeanPostId=765>
- 3) <https://www.lean.org/LeanPost/Posting.cfm?LeanPostId=952>
- 4) <https://www.lean.org/balle/DisplayObject.cfm?o=4968>



Study Phase

M MICHIGAN MEDICINE CLINICAL DESIGN AND INNOVATION		Meetings with Program	
Work Sessions			
Clinical Design - Program Name			
Pre - 1	Scoping Goals: 1 Establish Program Goal & Scope 2 Review Clinical Design Framework 3 Set Expectations & Validate Commitment 4 Identify Pathway/Process Owner & Program Leads 5 Set Scheduling Expectations for Clinical Lead and Administrative Staff 6 Define Population for Metrics	Clinical Lead, Dr. Larry Marentette, Paul Pallani, PM, IE Related Documents: 1 Review Clinical Design Evaluation Form 2 Review Clinical Design Packet 3 Complete Program Engagement Form 4 Review Roles & Responsibilities Form	1 hr Date
Pre - 2	Core Team Formation Goals: 1 Identify Gembas for CD Team 2 Identify Core Team Members 3 Review preliminary data 4 Validate and Refine Population and Metrics	Program Leads and Clinical Design Core Team Related Documents: 1 Review High Level Questionnaire 2 Complete High Level Decision Tree 3 Complete Related Services Form	1.5 hr Date
1	Visioning/Kickoff Goals: 1 Vision/Kickoff for Core Team 2 Review/Refine Data and Metrics 3 Finalize Pre-Meeting Material 4 Identify Observations for CDI Work Group & Core Team 5 Introduce SIPOC Concepts	Core Team Related Documents: 1 Review Meeting Slides 2 Review Roles & Responsibilities Form 3 Review Key Metrics 4 Preview SIPOC	1 Hr Date
2	Pre-Mapping Goals: 1 Refine & Define Key Metrics 2 High Level Overview of Process and Steps <i>SIPOC (Supplies, Inputs, Process, Owners, Customers)</i> 3 Introduce VSM Concepts	Core Team Related Documents: 1 Review Meeting Slides 2 Bring Key Metrics 3 Complete SIPOC 4 Preview VSM	2 Hr Date
3	Value Stream Mapping (VSM) Goals: 1 Review/Refine Data and Metrics 2 Finalize SIPOC 3 Document Current State Process 4 Begin Documenting Opportunities for Improvement	Core Team Related Documents: 1 Review Meeting Slides 2 Bring Key Metrics 3 Bring SIPOC 4 Complete VSM 5 Complete Opportunities Form	2 Hr Date
4	Improvement Opportunities Goals: 1 Review/Refine Data and Metrics 2 Finalize Current State Process 3 Document Opportunities for Improvement 4 Introduce Prioritization Concepts	Core Team Related Documents: 1 Review Meeting Slides 2 Bring Key Metrics 3 Bring VSM w/ Opportunities Forms	2 Hr Date
5	Prioritization Goals: 1 Review/Refine Data and Metrics 2 Finalize VSM and Opportunities 3 Complete Prioritization 4 Introduce Work Plan Concepts	Core Team Related Documents: 1 Review Meeting Slides 2 Bring Key Metrics 3 Bring VSM w/ Opportunities from Form 4 Bring Impact/Effort Matrix	2 Hr Date
6	Work Plan Goals: 1 Finalize Impact/Effort Matrix 2 Complete Work Plan and Assign Program Leads and CDI Point People 3 Identify Subgroup Leads (MD & RN)	Core Team Related Documents: 1 Bring Key Metrics 2 Bring Impact/Effort Matrix 3 Complete Work Plan	2 Hr Date
7	Subgroup Readiness Goals: 1 Confirm other Subgroup members 2 Reviewing accomplishments/ current work 3 Confirm scope and objectives of each subgroup	Core Team Related Documents: 1 Bring Key Metrics 2 Bring Impact/Effort Matrix 3 Bring Work Plan	1.5 Hr Date

Pre 1: Scoping

- Patient population/metrics/commitment

Pre 2: Core Team Formation

- ID people/go-sees/review initial data

Work session 1: Kickoff/Visioning

- Describe whole process/1 year timeline

Work session 2: Pre-mapping

- SIPOC / review metrics

Work session 3: Value Stream Mapping

- Current state / High Level

Work session 4: Improvement Opportunities

- Things working, not working, barriers

Work session 5: Prioritization

- Impact Effort matrix, vote

Work session 6: Work Plan

- ID subgroup Leads

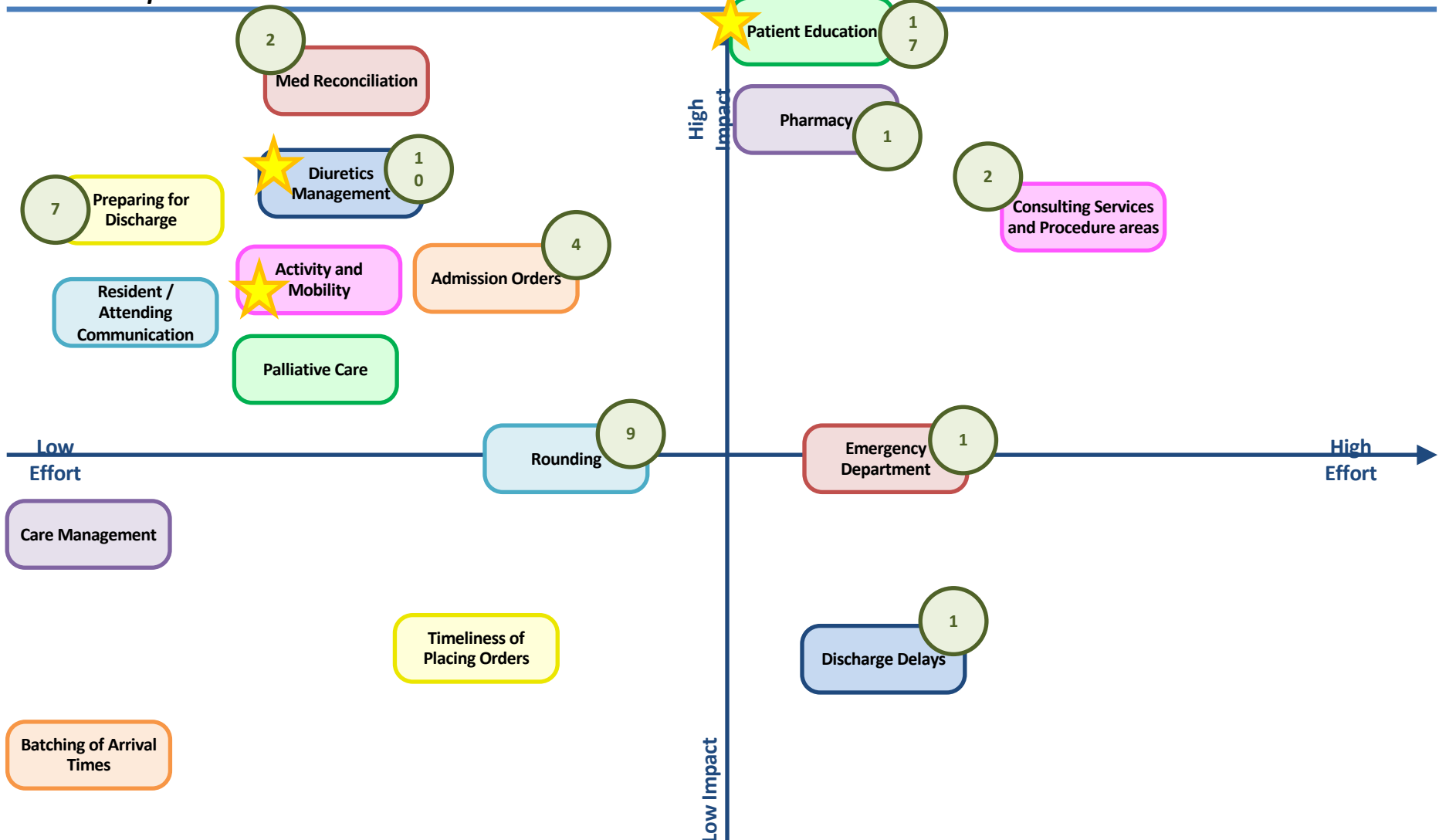
Work session 7: Subgroup Readiness

- Kickoff, Design Review cadence

Impact/Effort Matrix

5/3/2019

Number of Votes



Heart Failure Inpatient Subgroups

1. Healthy STRIDE Program (increase activity while inpatient)
2. Improve Patient Education
3. Improve Diuretic Management



Heart Failure Concept Paper



DRAFT

Clinical Design & Innovation: CHF-Inpatient Program – Concept Paper 6/4/2019

Update Table...

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What is Clinical Design & Innovation?

- A standard approach to measure and improve value for an episode of care (e.g., total joint replacement, congestive heart failure, CABG)

$$\text{Value} = \text{Appropriateness} \times \frac{\text{Outcomes}}{\text{Cost}}$$

- The CDI team works with engaged clinicians to measure and understand clinical variation
 - The CDI process brings together **all** individuals in the health system that touch patients across their specific episode of care to discuss problems and potential solutions
- Once solutions are identified, CDI staff helps implement them



Mission/Vision/Principles/Core Competencies/Behaviors

Mission: To establish partnerships with clinical programs to maximize the value of the patient journey.

Vision: To lead clinical programs through the creation of sound processes and products to ensure sustainable value. Value = Appropriateness x Outcomes/Cost

Core Competencies:

Principles:

- 1) We utilize and build upon previous work as a foundation.
- 2) We drive change by integrating financial, operational, and clinical data.



- 3) We focus on the entire patient journey, from first encounter to last encounter.



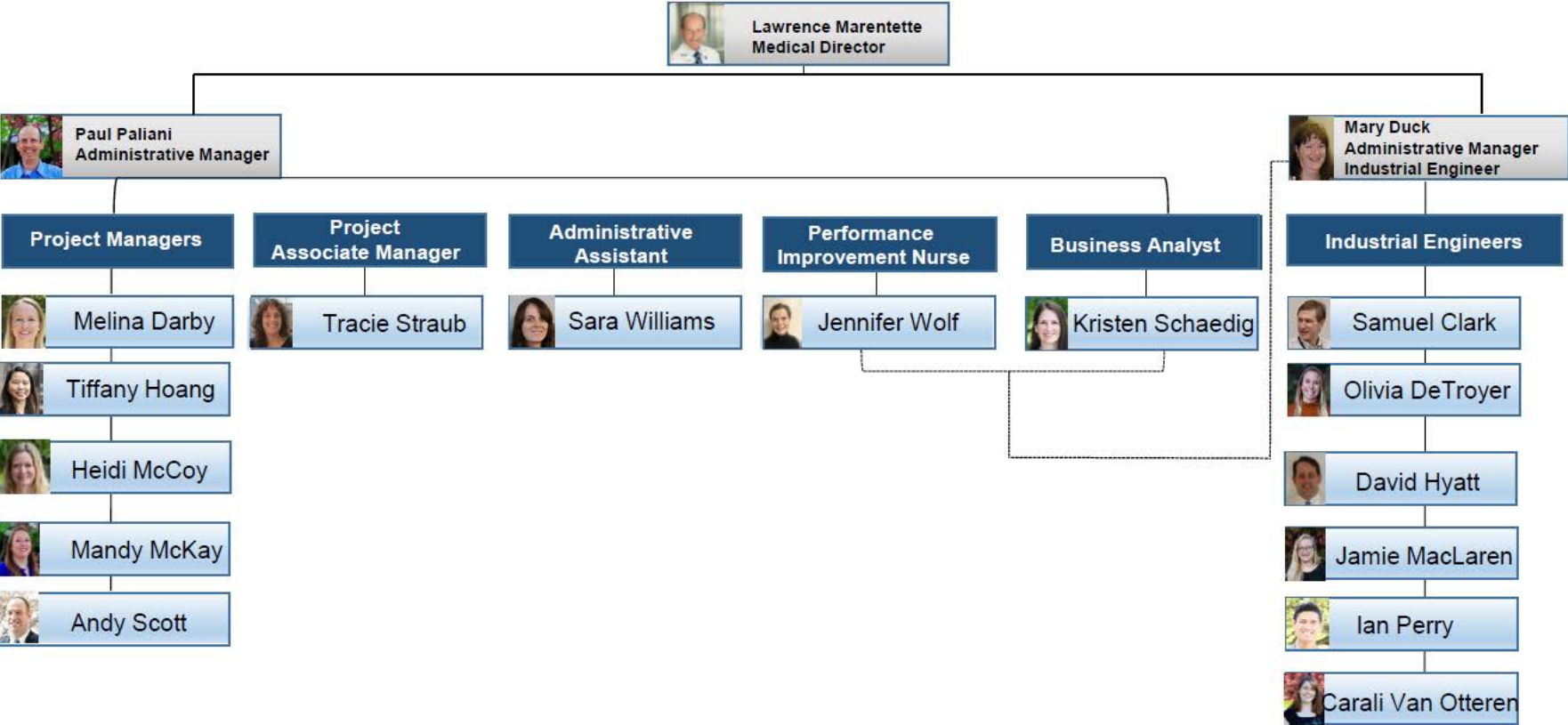
- 4) We consider all processes from our patients' perspectives.
- 5) We observe, interview and learn about actual patient care and staff work.
- 6) We work through a phased scientific method approach.
- 7) We create multidisciplinary core work groups from the care teams, which include clinical, administrative, and support staff.
- 8) We work across the Clinical Enterprise by breaking down silos, reducing barriers, and connecting people.

- 1) Patient Care Pathways (Health Literacy)
- 2) Integration/Connections/Collaborations
- 3) Dashboards
- 4) True Variable Direct Costs

Behaviors:

- 1) We don't go away
- 2) We finish stuff
- 3) We are making "normal", "abnormal"
- 4) We try to be nimble and agile

CDI Team



Updated 4/25/2019

CDI Programs



CDI Programs

	Program	PM/IE	Lead(s)	Status/Results
1	Orthopaedic Surgery	Heidi / Ian	Drs. Maratt, Urquhart	New cadence of Process Measurement Days to be determined from Surgical Triad and MPLAN Partners.
2	Afib-ED	Mandy / Jamie	Drs. Somand, Wesorick	Patients now being seen by EP Attending as of 1/2/19. Sent 30 ED and 33 MSSU Referrals since 1/2/19.
3	Colorectal	Mandy / Carali	Dr. Regenbogen	Implemented the Enhanced Recovery Program (ERP). SSIs have reduced from 6% but have not yet consistently been below 2%.
4	Head & Neck	Mandy / Carali	Drs. Prince, Malloy, Casper	Readmissions have trended below 8% as of October 2018. Average length of Stay has trended below 7 days but has not consistently been below 5 days.
5	Mitral Valve	Melina / Ian	Dr. Bolling	Determined direct variable costs and used as a methodology for the Cost Analytics and Decision Intelligence (CANDI) project
6	Afib-IP	Mandy / Jamie	Drs. Wesorick, Oral, Froehlich	TEE/DCC IP Order Live 12/19/18, IP EP Consult Order Live 3/27/19. Roll out of IP CARDS Consult Order, ED Consult Orders, IP Clinical Pathway and D/C Follow Up Process TBD (coming soon). CVC D/C Follow Up Referral Smart Set and Call Center Work Queue live 4/1/19.
7	AMI	Heidi / Carali	Drs. Gurm, McLaughlin, Stein	Follow-up appointments available 14 Days from hospital discharge.
8	Sepsis-ED	Andy / Olivia / Ian	Drs. Co, Kronick	Launched detection, notification and treatment process, May, 2018. PDCA 4 – refine tools w/ new patient def
9	CABG	Melina / Jamie	Drs. Patel, Deeb, Haft	Support Coach and discharging to home expectations; OR efficiency “quick wins”; PT and Care Management during H&P pilot discussions

CDI Programs

	Program	PM/IE	Lead(s)	Status/Results
10	Patient Reported Outcome Measures	Heidi / Ian	Drs. Maratt, Talusan, Grant	<ul style="list-style-type: none"> • 14 weeks Post-“Go Live” for PROMIS CAT at South Main Orthopaedics. • 70% of patients signed up for Portal, started at 63%. • Developing exclusion criteria for questionnaire assignment process to exclude appropriate patients. • New physicians at Domino’s Farms identified. <ul style="list-style-type: none"> • Define current state for each physician
11	Sepsis-IP	Andy / Ian / Olivia	Dr. King	<ul style="list-style-type: none"> • Launched detection, notification, treatment process, March, 2019 • Two units (5B, 6B), implemented Epic Predictive Model, • Determining timing to spread to other units
12	Sepsis Health Catalyst	Tiffany / Olivia / Ian	Dr. King	<ul style="list-style-type: none"> • Patients who meet the Sepsis Surveillance definition now have a flag • Tableau Dashboard nearly complete
13	Epic Pathways	Melina / Olivia	Dr. Regenbogen	<ul style="list-style-type: none"> • Epic Clinical Pathways was approved for concept by ITO&M
14	Congenital Heart	Mandy / Jamie	Drs. Owens, Romano	<ul style="list-style-type: none"> • Implementing Case Request Order Set changes, Procedure Pass, quick wins for pre-op day of procedure work group including standard line set up for anesthesia, and several others for procedure including only using core door except for patient in/out and surgical team scrub in. • Developing SSI prevention patient/family education with SMEs.
15	Heart Failure Inpatient	Heidi / Carali	Drs. Hummel, Koelling, Stein, Weinberg	<ul style="list-style-type: none"> • Prioritizing opportunities of improvement for future workgroups. • Beginning pilots in Healthy STRIDE program
16	Heart Failure Outpatient	Tiffany / David	Dr. Shea	<ul style="list-style-type: none"> • Core Team Formation Meeting on May 14 • Entering Phase 2 soon thereafter
17	Colorectal Epic Clinical Pathway	Melina / Olivia	Dr. Regenbogen	<ul style="list-style-type: none"> • Out-patient & peri-op have determined pathway specifics; inpatient is currently working, with final session on June 6th • Program will then go to ITO&M for definition approval

What's Next for CDI

- Work with LPPD in FY20
 - Focus on Concept Papers (alignment during the study phase)
 - Milestones (improve our management system)
- Document our “Return on Value?”
 - Categorize each product’s influence on Appropriateness, Quality and Cost

